



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5620-M5-12
Job Sheet 184511



Part No: D5620-M5-12

Job Qty: 20 ea

Part Name: Screw, Brass



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: Dwg. D5620 Rev.A IPP Rev.A New issue 18/03/08 verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		11/2/18	0.00	0.00	Purchasing		OCT 18 2018
110	Packaging	20 pcs		11/2/18	0.00	0.00	Packaging2		OCT 18 2018
120	QC	20 pcs		11/2/18	0.00	0.00	QC6		38 DAS
130	Packaging	20 pcs		11/2/18	0.00	0.00	Packaging3-2	57/79	OCT 23 2018
140	QC21-SA	20 Ea		11/2/18	0.00	0.00	QC21	21	OCT 23 2018

Part Op 100 - Issue P/O: 41349 Purchase part as per Dwg Manufacturer: LAFCO TOOLING INC Manufacturer P/N: LAF-
Descriptions: 7116-338 Material release note required

OCT 15 2018

13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LAF-7116-338	Screw, Brass 12mm	20 Ea (1 ea)	100-Purchasing	5619408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	LAF-7116-338	20	0	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 8:42 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S119410



Part: D5620 - M5 - 12

Job No: 184511

Serial No/Batch: S119410

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/18/18

DQA: _____ Date: _____



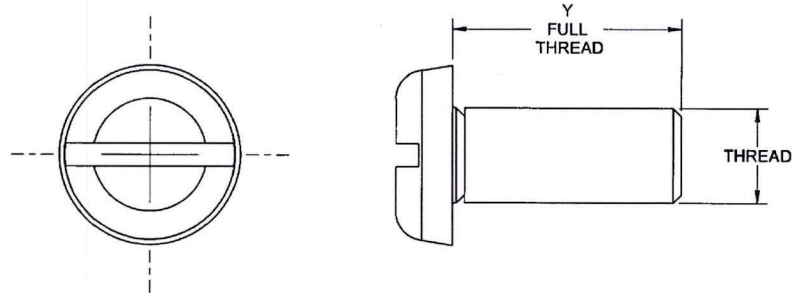
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

SPECIFICATION CONTROL DRAWING



D5620-MX-Y SCREW, BRASS

DART PN	THREAD	LENGTH "Y"	POSSIBLE SUPPLIER	SUPPLIER P/N	WEIGHT
D5620-M5-10	M5X0.8	10mm	LAFCO TOOLING INC (ANJOU, QC)	LAF-7116-337	0.01 LB
D5620-M5-12	M5X0.8	12mm	LAFCO TOOLING INC (ANJOU, QC)	LAF-7116-338	0.01 LB
D5620-M5-16	M5X0.8	16mm	LAFCO TOOLING INC (ANJOU, QC)	LAF-7116-339	0.01 LB

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 184514 MC
18-10-11

NOTES:

- 1) MATERIAL: BRASS, SLOTTED PAN HEAD SCREW PER DIN 85 / ISO 1580
- 2) FINISH: NONE
- 3) TOLERANCES: PER DIN 85 / ISO 1580
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: PER TABLE

RELEASED

2018 MAR 07
ECN 18-513

APPROVED

A		NEW ISSUE		CP	18.02.13
REV.	DESCRIPTION			BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC.			
DRAWN	CP	EUGENE, OR			
CHECKED	RF	DRAWING NO.	REV. A		
MFG. APPR.	RA	D5620	SHEET 1 OF 1		
APPROVED	HS	TITLE	SCALE		
DE APPR.	CP	SCREW, BRASS	NTS		
DATE	18.02.13				

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041349**

Supplier: ROY001-VC
Royal Bank Visa (ALL CAD ONLY)
X
Toronto
ON
Canada

PO No: PO041349

PO Date: 10/15/18

Due Date: 10/19/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: COD

Freight Terms:

Special Comments: LAFCO QUOTE NO. SOU00458879

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184511	LAF-7116-338		Screw, Brass 12mm AS PER DWG D5620 REV. A	Firmed	-	10/19/18	60 Ea	0 Ea	60 Ea	\$0.7511/Ea	\$45.07
Grand Total:												\$45.07

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/15/18 9:19 AM dart.lavoie.chantal

7700 Rue Bombardier, Anjou, QC, H1J 0A2 Canada
190 - 1990 Rue Cyrille-Duquet, Québec, QC, G1N 4K8

Bon d'emballage - Packing Slip

FC00412801

Date de la commande 17-10-2018
No commande client **PO041349NOTE**
Ref. Commande CO00357285
Livraison le 17-10-2018

FACTURÉ À :
Divers Client Territoire 10

LIVRÉ À :
Divers Client Territoire 10

CHANTAL LAVOIE
DART AEROSPACE
1270 Aberdeen Street
hawkesbury, Ontario K6A 1K7

Votre No compte client	Livraison	Votre représentant Lafco	Termes de vente
999910	DICOM PP&C	Mélissa Rivest	COD

	No Lafco	Code	QUANTITÉ		BALANCE
			COMMANDÉE	EXPÉDIÉE	
1	• LAF-7116-338	LAF-7116-338	60	60	
	Vis mécanique, Tête cylindrique large, Prise fendue, Métrique, Laiton, DIN 85, M5 X 0.80 X 12		UNIT/\$br		
2	• TRANSPORT	TRANSPORT	1		
			UNIT		

Enfin. Le voici.



FC00412801

 Reply all |   Delete Junk |  ...

RE: PO041349 Lafco Part# LAF-7116-338

CL

Chantal Lavoie

Today, 10:14 AM

Natasha Belanger 



 Reply all | 

Inbox

Hi Natasha,
Packing slip only.
Thanks
Chantal

From: Natasha Belanger

Sent: Thursday, October 18, 2018 10:01 AM

To: Chantal Lavoie <clavoie@dartaero.com>

Subject: PO041349 Lafco Part# LAF-7116-338

Good Morning,

We received a packing slip, but no CFC. Please advise about CFC.

Thank you,

Natasha Bélanger

Receiver

DART AEROSPACE

T 1 613 632-5200 > 248

F 1 613 632-5246

1 800 556- 4166

www.dartaerospace.com

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DA.
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